

## Setting up & operating instructions for the 3000-C Manual Can Crimper:

For shipping purposes the 3000-C crimping head has been assembled upside down. To ready for use the crimping head must be removed by loosening the 5/16 allen screw that clamps it to the column and re-installing to its proper position. Fasten the crimper to the surface it is being used on with the screws supplied. When crimping always make sure the can valve is clean. The crimp depth is preset for 0.185 +/- .005 deep and is not adjustable. Special collet housing is available to change the crimp depth if needed. To adjust the crimper head to the can, loosen the clamping screw with the 5/16 allen wrench. Lower the crimping head on to the can, depressing the spring pedestal and leaving just enough room to remove the can. To adjust the crimp diameter there are two set screws on top of the plunger. Loosen the set screws adjust the plunger down for larger diameter, up for smaller diameter. Crimp diameter should be 1.070 +.005 or -.005. The crimper has already been calibrated for you but should be checked frequently because of plunger wear. You can do this yourself if you have the necessary tools. If you don't, save the crate your crimper came in and we can do it for you. The only maintenance required is a drop of oil on all moving parts and high pressure grease inside the collet periodically. **SAFETY GLASSES MUST BE WORN!**

For Parts and Service Please Call (417) 533-5552  
Or E-mail us at: [info@aerotechlab.com](mailto:info@aerotechlab.com)

Aero-Tech Laboratory Equipment Company, LLC  
21397 Tampa Drive, Lebanon, MO 65536 U.S.A.

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