

**CAUTION: Any aerosol can being decrimped must not be under any pressure. Serious injury may occur!**

### Instructions For 5000-DC Pneumatic Decrimper:

Your 5000-DC Decrimper first must be mounted to the surface it is being used on with the fasteners supplied. Then remove the plug in the side of the regulator and install the pressure gauge. Then remove the plug in the rear of the regulator and install the air supply. Adjust the regulator to 120 psi. Your air supply to the crimper must have a lubricator and drier installed on it.

### Adjusting the Head:

When adjusting the height of the head be careful. With one hand supporting the head, use the other one to loosen the 5/16 allen bolt. With the can on the spring base lower the head and depress the spring base about a ½ inch. Make sure the valve pedestal is in the collet. Re-tighten the 5/16 allen bolt.

### Changing Collets: **Caution Disconnect Air Supply!**

Simply unscrew the collet from the nosepiece and replace. It should be screwed into the nosepiece just until it comes in contact with the outside radius on the collet. Do not over tighten the collet, it will start to collapse and will not except the valve pedestal

### Operation:

Depress the spring base with one hand and insert the valve pedestal on the can into the collet with the other hand. Make sure the pedestal of the can valve is in side the collet and collet is bottomed out to the valve cup. Actuate the decrimping lever then release. Remove the valve and can from the nosepiece. **SAFETY GLASSES MUST BE WORN!**

For parts or service or questions please call (607) 638-5651  
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