

Installation Instructions: Remove deseamer from crate. It must be fastened to the surface it is being used on with the hardware supplied. Remove the plug from the bottom of the pneumatic pump and install air supply. Recommend air supply is 60 to 100 psi.

Aerosol Can Deseaming Instructions:

Important!! Can must be punctured and safety glasses must be worn. All instruction and safety sheets must be read and understood.

It is very important that the dies are properly seated just under the double locking crimp in order for the can to be deseamed. If they are not fitted properly to the can they will only partially deseam the can and possibly damage the dies. To achieve this, first place the dies around the can just under the double locking crimp. You will notice that they are tight and are very hard to fit them to the can by hand especially the larger cans, do the best you can. Use a brass hammer to get them started by tapping them on the can on a wooden surface. Then place the clamp around the dies. Tighten the clamp with a wrench, tap the dies again with the brass hammer. You will find that the clamp may not be tight any more, retighten the clamp. Repeat this process until no more slack can be taken up. Visually there should be a very good fit and only a very small gap between the dies. Now use the proper deseaming plate for the can, placing the can through the hole with the dies resting on top. Slide the plate with the can and dies in the deseamer until it hits the stop in the back. This will help center the can. The ram head has a groove in it also that the can valve will fit into. It may be necessary to change the ram head for smaller or larger cans. Pay close attention To have the correct ram head for the can or damage to the dies can occur. Press the lower part of the pedal on the pump. With the other hand hold the can. If the can is not centered properly the can will not travel straight down. If this happens let go of the can or it will pinch your hand. It will only partially deseam if it is not

centered properly. As the ram does its job you will see the crimp unfold once, and then again. When deseaming is complete press the top part of the pedal, the ram returns to its position. Repeat the process with the second set of dies to the opposite side of the can. Be careful removing the top and bottom. It may be necessary to take a pair of pliers to remove the bottom part. After the bottom is removed use a blunt object like a hammer handle to force the top out. **BE VERY CAREFUL !!** the edges are very sharp. Special attention is required when using this equipment. It is very easy to slip while tightening the dies or removing the top or bottom resulting in a cut. If you feel comfortable with gloves then wear them. The more you use the deseamer, the better you will become at deseaming cans.

Caution: Never place anything between the ram and deseaming tray besides an fixture plate, aerosol can with the proper dies as described in these instructions!! Certain injury could result and damage to this device would occur.

For Parts, Service or Questions Please Call
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